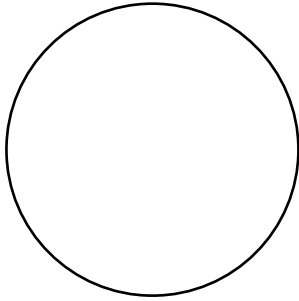


Product Catalog 2024



Example: Pool Length = 40 ft.
Pool Width = 20 ft.
Shallow Depth = 3 ft.
Deep Depth = +8 ft.
Total Depth = 11 ft.

Using formula A: $40 \times 20 = 800$ sq. ft., $800 \times 5.5 = 4,400$ cubic ft., $4,400 \times 7.5 = 33,000$ gallons

ENGINEERING DATA

UNITS OF LENGTH

| UNIT | INCH | FOOT | YARD | METER |
|-------|-------|-------|-------|-------|
| INCH | 1.0 | .0833 | .0278 | .0254 |
| FOOT | 12.0 | 1.0 | .333 | .305 |
| YARD | 36.0 | 3.0 | 1.0 | .9144 |
| METER | 39.37 | 3.281 | 1.094 | 1.0 |

UNITS OF AREA

| UNIT | SQUARE INCH | SQUARE FOOT | SQUARE YARD | SQUARE METER |
|--------------|-------------|-------------|-------------|--------------|
| SQUARE INCH | 1.0 | .00694 | .000772 | .000645 |
| SQUARE FOOT | 144.0 | 1.0 | .1111 | .0929 |
| SQUARE YARD | 1,296.0 | 9.0 | 1.0 | .836 |
| SQUARE METER | 1,550.0 | 10.76 | 1.196 | 1.0 |

UNITS OF VOLUME

| UNIT | U.S. GALLON | IMPERIAL GALLON | CUBIC FEET | POUNDS OF WATER | CUBIC METERS |
|-----------------|-------------|-----------------|------------|-----------------|--------------|
| U.S. GALLON | 1.0 | .833 | .1337 | 8.33 | .003785 |
| IMPERIAL GALLON | 1.2 | 1.0 | .1605 | 10.0 | .004546 |
| CUBIC FEET | 7.481 | 6.232 | 1.0 | 62.37 | .0283 |
| POUNDS OF WATER | .12 | .09996 | .0160 | 1.0 | .00045 |
| CUBIC METERS | 264.2 | 220.0 | 35.31 | 2,204.0 | 1.0 |

UNITS OF FLOW

| UNIT | U.S. G.P.M. | IMPERIAL G.P.M. | CUBIC FEET/SECOND | CUBIC FEET/HOUR | LITERS/SECOND |
|----------------------|-------------|-----------------|-------------------|-----------------|---------------|
| U.S. G.P.M. | 1.0 | .833 | .00223 | 8.02 | .0631 |
| IMPERIAL G.P.M. | 1.2 | 1.0 | .00268 | 9.63 | .0757 |
| CUBIC FT. PER SECOND | 448.8 | 374.0 | 1.0 | 3.600 | 28.32 |
| CUBIC FT. PER HOUR | .1247 | .104 | .00028 | 1.0 | .0078 |
| LITERS PER SECOND | 15.85 | 13.21 | .0353 | 127.13 | 1.0 |

ENGINEERING DATA

Uw -5 TcND1ps5 8.1125c 0.07S.4 (

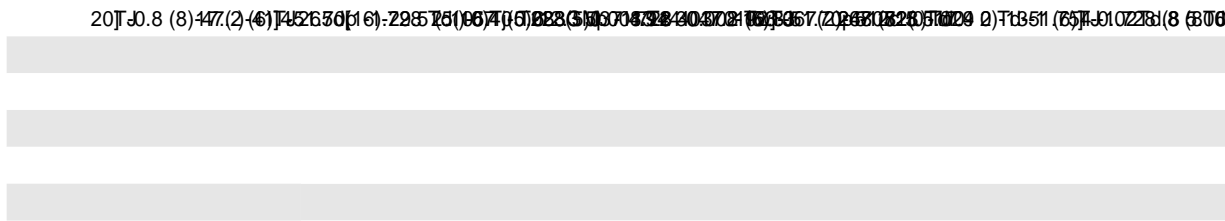
PRESSURE AND EQUIVALENT FEET HEAD OF WATER

| Lbs. per Sq. In. | Feet Head | Lbs. per Sq. In. | Feet Head | Lbs. per Sq. In. | Feet Head | Lbs. per Sq. In. | Feet Head |
|------------------|-----------|------------------|-----------|------------------|-----------|------------------|-----------|
| 1 | 2.31 | 20 | 46.18 | 120 | 276.42 | 225 | 519.23 |
| 2 | 4.62 | 25 | 57.72 | 125 | 288.46 | 250 | 576.92 |
| 3 | 6.93 | 30 | 69.27 | 130 | 300.00 | 275 | 634.62 |
| 4 | 9.24 | 40 | 92.36 | 140 | 323.08 | 300 | 692.31 |
| 5 | 11.54 | 50 | 115.38 | 150 | 346.15 | 325 | 750.00 |
| 6 | 13.85 | 60 | 138.46 | 160 | 369.23 | 350 | 807.69 |
| 7 | 16.16 | 70 | 161.53 | 170 | 392.31 | 375 | 865.38 |
| 8 | 18.47 | 80 | 184.62 | 180 | 415.38 | 400 | 923.08 |
| 9 | 20.78 | 90 | 207.69 | 190 | 438.46 | 500 | 1153.85 |
| 10 | 23.09 | 100 | 230.77 | 200 | 461.54 | 1000 | 2307.69 |
| 15 | 34.63 | 110 | 253.85 | | | | |

ENGINEERING DATA

**ETi 400 ASME HIGH EFFICIENCY HEATER MODEL
REQUIRED TIME TO TEMPERATURE RISE**

| ° F Temperature Rise | Pool Volume (Gallons) | | | | | | | | | |
|----------------------|----------------------------|--------|--------|--------|--------|--------|--------|--------|--------|---------|
| | 10,000 | 20,000 | 30,000 | 40,000 | 50,000 | 60,000 | 70,000 | 80,000 | 90,000 | 100,000 |
| | Hours to Reach Temperature | | | | | | | | | |
| 5 | 1.08 | 2.17 | 3.26 | 4.34 | 5.43 | 6.52 | 7.60 | 8.69 | 9.77 | 10.86 |
| 10 | 2.17 | 4.34 | 6.52 | 8.69 | 10.86 | 13.03 | 15.20 | 17.38 | 19.55 | 21.72 |
| 15 | 3.25 | 6.52 | 9.77 | 13.03 | 16.29 | 19.55 | 22.80 | 26.06 | 29.32 | 35.58 |



ENGINEERING DATA

When installing any Pentair or Sta-Rite pool or spa heater, it is very important to have the proper amount of gas supplied to all Pentair or Sta-Rite Heaters for pools. Below, for your information, is a table which will assist you in selecting the correct size of piping for the installation.

When installing any gas appliance, it is very important to have the proper size gas meter and home pressure regulator installed. Once you have selected the correct size heater for the pool or spa, contact the local utility which supplies the gas

4

Natural gas at 1000 BTU per Cubic Foot

Propane Gas at 2500 BTU per Cubic Foot

| MODEL | 1/2 in. | | 3/4 in. | | 1 in. | | 1-1/4 in. | | 1-1/2 in. | | 2 in. | | 2-1/2 in. | |
|----------|---------|--------|---------|---------|---------|---------|-----------|---------|-----------|---------|---------|---------|-----------|-----|
| | NAT | PRO | NAT | PRO | NAT | PRO | NAT | PRO | NAT | PRO | NAT | PRO | NAT | PRO |
| 100 & 75 | 20 ft. | 50 ft. | 50 ft. | 150 ft. | 150 ft. | 600 ft. | - | - | - | - | - | - | - | - |
| 150 | 10 ft. | 40 ft. | 50 ft. | 150 ft. | 150 ft. | 600 ft. | - | - | - | - | - | - | - | - |
| 200 | - | 20 ft. | 30 ft. | 80 ft. | 125 ft. | 250 ft. | 450 ft. | 600 ft. | - | - | - | - | - | - |
| 250 | - | 10 ft. | 20 ft. | 50 ft. | 70 ft. | 150 ft. | 250 ft. | 500 ft. | 600 ft. | - | - | - | - | - |
| 300 | - | - | 10 ft. | 30 ft. | 50 ft. | 100 ft. | 200 ft. | 350 ft. | 400 ft. | 600 ft. | - | - | - | - |
| 350 | - | - | 10 ft. | 20 ft. | 30 ft. | 70 ft. | 125 ft. | 250 ft. | 250 ft. | 500 ft. | 500 ft. | 115 ft. | - | - |
| 400 | - | - | - | 10 ft. | 20 ft. | 60 ft. | 100 ft. | 150 ft. | 200 ft. | 250 ft. | 250 ft. | 500 ft. | 500 ft. | - |

ENGINEERING DATA

“RESIDENTIAL” PROPANE GAS 2 STAGE REGULATION

In many Propane gas line installations, the gas supplier and or installer will utilize a two stage regulation process usually 10 psi. This higher pressure allows for much longer distance and in a much smaller pipe size. Then, within a short distance from the pool heater, generally around 24 inches, a second regulator, which is the second stage, would be installed and set at the required inlet pressure of the heater.

SEE “GAS PRESSURE REQUIREMENT CHART.”

| Stage One “High Pressure” Gas Pipe Sizing | | | | Stage Two “Low Pressure” Gas Pipe Sizing | | |
|-------------------------------------------|--------------|----------------|-----------------|------------------------------------------|--------------|---------------|
| 10 PSI @ 2500 BTU Per CU. FT. | | | | Stage 2 set at 14 in. W.C. | | |
| MAXIMUM EQUIVALENT PIPE LENGTH | | | | MAXIMUM EQUIVALENT PIPE LENGTH | | |
| Model | 0 to 50 Feet | 50 to 100 Feet | 100 to 150 Feet | Model | 0 to 10 Feet | 10 to 20 Feet |
| 75 through 400 | 1/2 in. | 1/2 in. | 1/2 in. | 75 through 400 | 3/4 in. | 3/4 in. |

“RESIDENTIAL” NATURAL GAS 2 STAGE REGULATION

ENGINEERING DATA

AIR BLOWER SIZING GUIDE

| BLOWER MOTOR SIZE | VOLTS | AMPS | MAXIMUM INCHES OF WATER DEPTH | JETS ONLY RECOMMENDED NUMBER OF JETS |
|-------------------|-------|------|-------------------------------|--------------------------------------|
| 1 HP | 120V | 6.6 | 35 in. | 5-10 |
| 1-1/2 HP | 120V | 7.4 | 45 in. | 9-15 |
| 2 HP | 120V | 9.3 | 55 in. | |
| | | | | |
| | | | | |

BLOWER SIZING FORMULA

Measure total depth of water in spa (not total spa depth)

Add - 1 in. water for each 10 ft. of 2 in. air pipe

Add 1/2 in. water for each 90 deg. 2 in. elbow

Compare your total with maximum inches of water column and select that size or the next size higher blower than your total, in your selected voltage.

$V = \frac{1}{4} \pi r^2$ approximately 1.6 sq. in. total plus or minus .5

1/8 in. hole = .0123 sq. in.

3/16 in. hole = .0276 sq. in.

5/32 in. hole = .0192 sq. in.

1/4 in. hole = .0491 sq. in.

